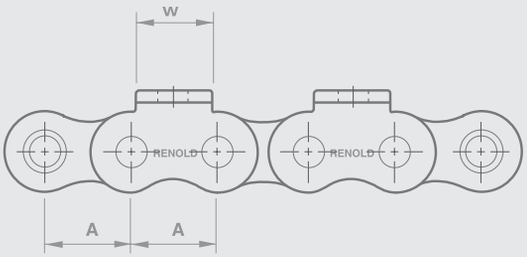
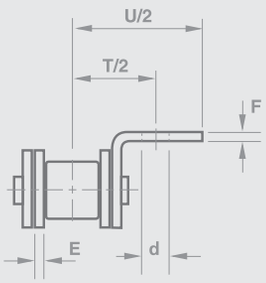
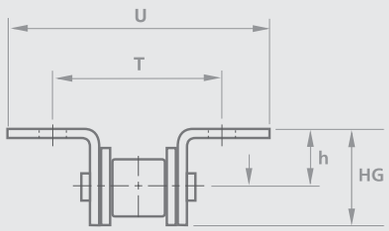
K1 Attachments

ISO 606







Chain Ref.		Technical Details (mm)									
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)					Min			Max

ISO Standard

		A	A	E	F	w	h	d	g	T	U
1161	04	0.236	6.000	0.57	0.57	5.8	4.5	2.3	2.5	11.2	17.6
05B1	05B	0.315	8.000	0.73	0.73	7.8	5.3	2.3	3.4	13.5	21.5
06B1*	06B	0.375	9.525	1.25	1.00	8.0	6.7	3.3	4.0	19.6	28.5
08B1 ■	08B	0.500	12.700	1.5	1.51	11.0	8.9	4.3	5.8	25.4	41.5
10B1 ■	10B	0.625	15.875	1.5	1.51	14.0	10.3	5.3	6.8	31.8	49.6
12B1 ■	12B	0.750	19.050	1.76	1.76	18.0	13.5	6.6	8.1	38.1	52.7
16B1 ■	16B	1.000	25.400	3.70	3.00	24.0	15.9	6.6	10.25	50.8	85.6
20B1	20B	1.250	31.750	4.40	4.1	30.0	19.9	8.4	12.5	63.5	98.6
24B1	24B	1.500	38.100	6.0	5.00	36.0	28.0	10.5	16.7	88.0	124.7

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Also available from Renold

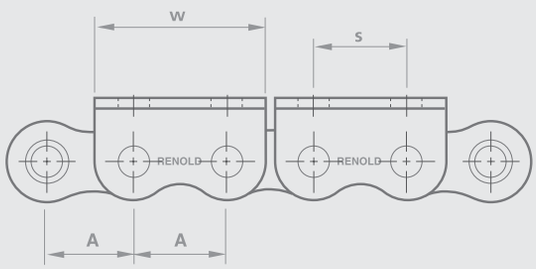
Chain Wear Guide
Page 85

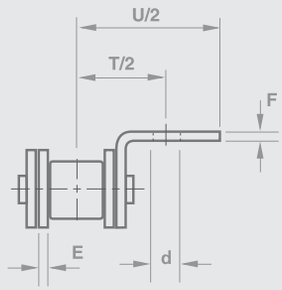
Measure chain extension easily

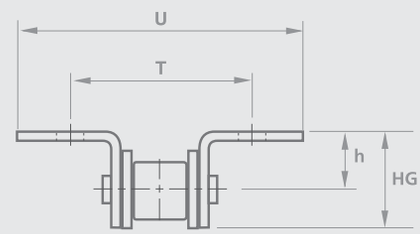
Roll-Ring *Page 65*
Chain tensioner

K2 Attachments

ISO 606







Chain Ref.		Technical Details (mm)										
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)				Min					Max
ISO Standard												
		A	**A**	**E**	**F**	**h**	**d**	**g**	**w**	**s**	**T**	**U**
1161	04	0.236	6.000	0.57	0.57	4.5	2.3	2.5	11.1	6.0	11.2	17.6
05B1	05B	0.315	8.000	0.73	0.73	5.3	2.3	3.4	14.8	8.0	13.5	21.5
06B1*	06B	0.375	9.525	1.25	1.00	6.7	3.3	4.1	17.6	9.5	19.6	28.5
08B1 ■	08B	0.500	12.700	1.5	1.5	8.9	4.3	5.8	24.4	12.7	25.4	41.5
10B1 ■	10B	0.625	15.875	1.5	1.5	10.3	5.3	6.8	29.9	15.8	31.8	49.6
12B1 ■	12B	0.750	19.050	1.76	1.76	13.5	6.6	8.1	35.4	19.0	38.1	52.7
16B1 ■	16B	1.000	25.400	3.70	3.00	15.9	6.6	10.25	46.2	25.4	50.8	85.6
20B1	20B	1.250	31.750	4.40	4.1	19.9	8.4	12.5	57.0	31.7	63.5	98.6
24B1	24B	1.500	38.100	6.0	5.00	28.0	10.5	16.7	71.5	38.1	88.0	124.7

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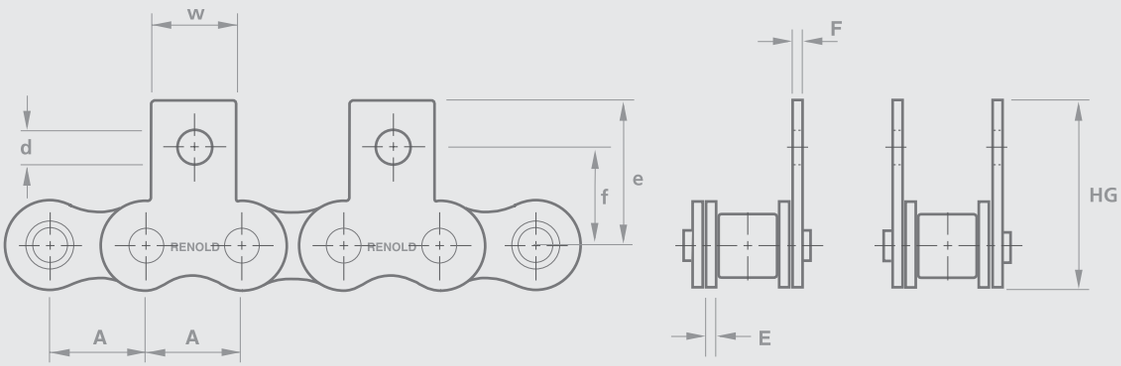
Chain Wear Guide *Page 85*
Measure chain extension easily

Roll-Ring *Page 65*
Chain tensioner

M1 Attachments

Renold & ISO 606



Chain Ref.		Technical Details (mm)									
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)						Min		

ISO Standard

		A	A	E	F	w	e	f	d	g	HG
1161	04	0.236	6.000	0.57	0.57	5.8	10.0	6.8	2.3	2.5	12.5
05B1	05B	0.315	8.000	0.73	0.73	7.8	11.9	8.6	2.3	3.4	15.3
06B1*	06B	0.375	9.525	1.25	1.00	8.0	14.5	10.1	3.3	4.0	18.5
08B1 ■	08B	0.500	12.700	1.5	1.5	11.0	20.8	13.0	4.3	5.8	26.6
10B1 ■	10B	0.625	15.875	1.5	1.5	14.0	24.9	16.5	5.3	6.8	31.7
12B1 ■	12B	0.750	19.050	1.76	1.76	18.0	28.2	21.0	6.6	8.1	36.3
16B1 ■	16B	1.000	25.400	3.70	3.00	24.0	39.7	23.0	6.6	10.25	50.0
20B1	20B	1.250	31.750	4.40	3.7	30.0	47.5	30.5	8.4	12.5	60.0
24B1	24B	1.500	38.100	6.0	5.00	36.0	61.5	42.7	10.5	16.7	78.2

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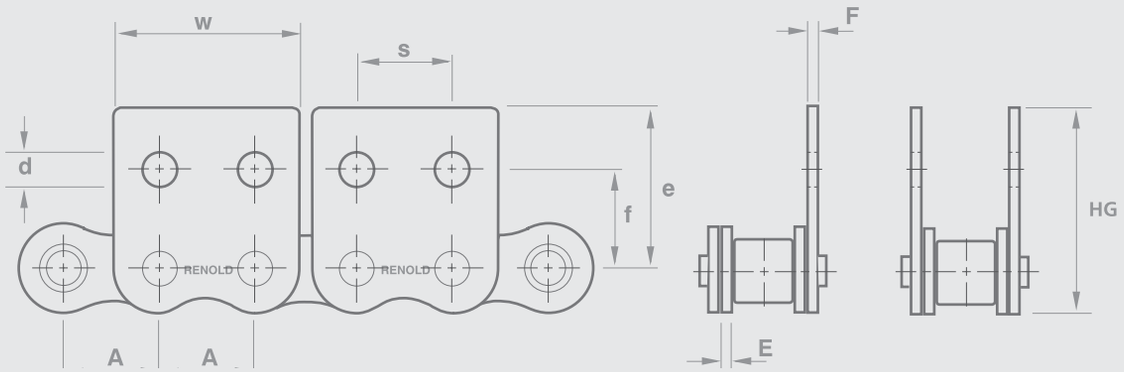
M2 Attachments

ISO 606



Chain Ref.		Technical Details (mm)										
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)					Min				

ISO Standard

		A	A	E	F	e	f	d	g	w	s	HG
1161	04	0.236	6.000	0.57	0.57	10.0	6.8	2.3	2.5	11.1	6.0	12.5
05B1	05B	0.315	8.000	0.73	0.73	11.9	8.6	2.3	3.4	14.8	8.0	15.3
06B1*	06B	0.375	9.525	1.25	1.00	14.5	10.1	3.3	4.1	17.6	9.5	18.5
08B1 ■	08B	0.500	12.700	1.5	1.5	20.8	13.0	4.3	5.8	24.4	12.7	26.6
10B1 ■	10B	0.625	15.875	1.5	1.5	24.9	16.5	5.3	6.8	29.9	15.8	31.7
12B1 ■	12B	0.750	19.050	1.76	1.76	28.2	21.0	6.6	8.1	35.4	19.0	36.3
16B1 ■	16B	1.000	25.400	3.70	3.00	39.7	23.0	6.6	10.25	46.2	25.4	50.0
20B1	20B	1.250	31.750	4.40	3.7	47.5	30.5	8.4	12.5	57.0	31.7	60.0
24B1	24B	1.500	38.100	6.0	5.00	61.5	42.7	10.5	16.7	71.5	38.1	78.2

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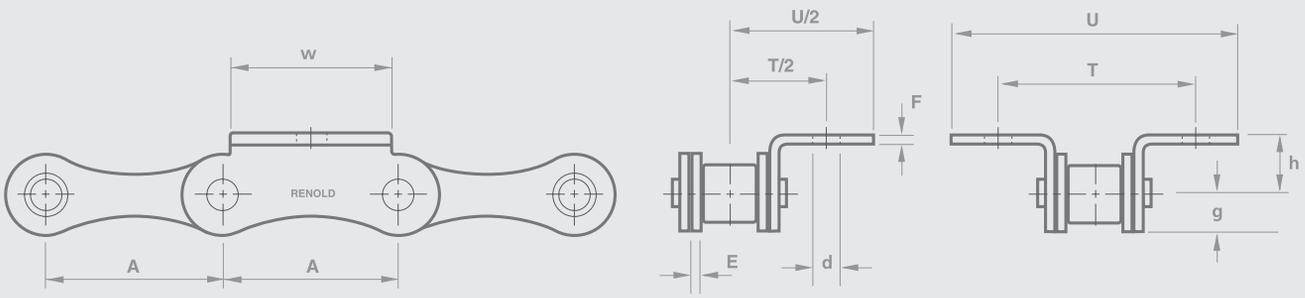
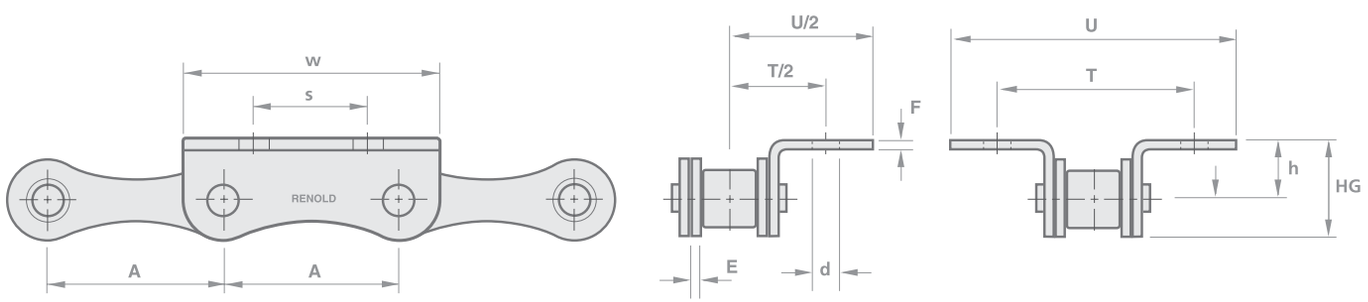
Double Pitch K1/K2 Attachments



Chain Ref.		Technical Details (mm)										
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)									

Renold BS K1 Attachments

		A	A	E	F	h	T	d	g	w	U	HG
208B1*	208B	1.00	25.40	1.5	1.5	8.5	27.6	4.3	5.75	23.8	42.5	16.25
210B1*	210B	1.25	31.75	1.5	1.5	10.5	31.6	5.3	7.3	35.4	48.5	17.8
212B1*	212B	1.50	38.10	1.76	1.76	12.2	35.2	6.4	8.0	20.0	54.8	20.2
216B1	216B	2.00	50.80	3.70	3.00	17.0	58.0	8.4	10.3	40.0	83.8	27.3
220B1	220B	2.50	63.50	4.40	4.10	-	-	10.5	11.3	69.0	-	-
224B1	224B	3.00	76.20	5.40	5.00	-	-	10.5	16.7	88.0	-	



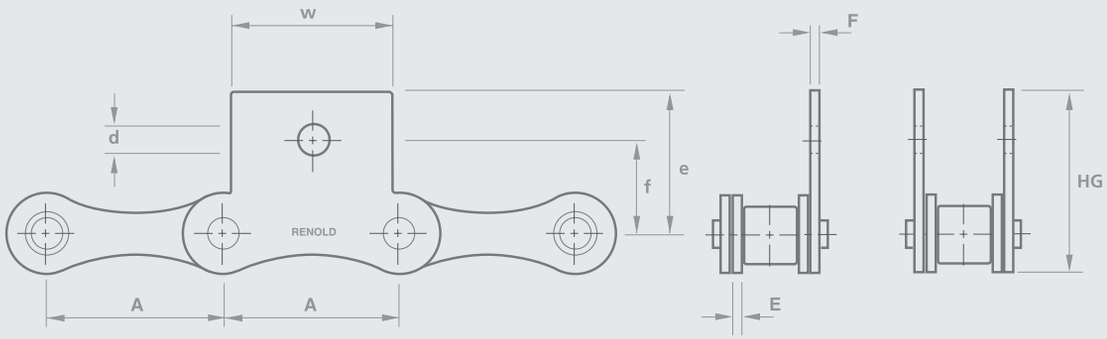
Chain Ref.		Technical Details (mm)											
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)				Min						

Renold BS K2 Attachments

		A	A	E	F	h	d	g	w	s	T	U	HG
113083*	208B1	1.00	25.40	1.5	1.5	8.5	4.3	7.75	37.1	12.7	27.6	42.5	16.25
113103*	210B1	1.25	31.75	1.5	1.5	10.5	5.3	7.3	46.7	15.8	31.6	48.5	17.8
113123*	212B1	1.50	38.10	1.76	1.76	12.2	6.4	8.0	54.4	19.0	35.2	54.8	20.2
113168	216B1	2.00	50.80	3.70	3.00	17.0	8.4	10.3	71.3	25.4	58.0	83.8	27.3
113203	220B1	2.50	63.50	4.40	4.10	21.0	10.5	11.3	86.5	31.7	69.0	98.7	-

* Straight plate

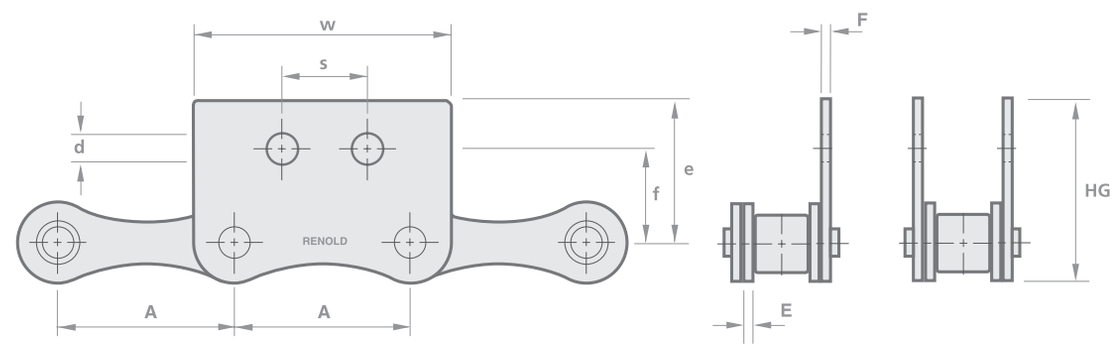
Double Pitch M1/M2 Attachments



Chain Ref.		Technical Details (mm)									
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)								

Renold BS M1 Attachments

		A	A	E	F	w	e	f	d	g	HG
113083*	208B1	1.00	25.40	1.5	1.5	23.8	20.8	13.7	4.3	5.75	26.6
113103*	210B1	1.25	31.85	1.5	1.5	25.4	24.9	16.5	5.3	7.3	32.2
113123*	212B1	1.50	38.10	1.76	1.76	20.0	28.3	18.5	6.4	8.0	36.3
113168	216B1	2.00	50.80	3.70	3.00	40.0	40.0	27.4	8.4	10.3	50.3
113203	220B1	2.50	63.50	4.40	4.10	40.0	48.7	33.0	10.5	11.3	-
113243	224B1	3.00	76.20	5.40	5.00	70.0	61.5	42.7	10.5	16.7	-



Chain Ref.		Technical Details (mm)											
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)										

Renold BS M2 Attachments

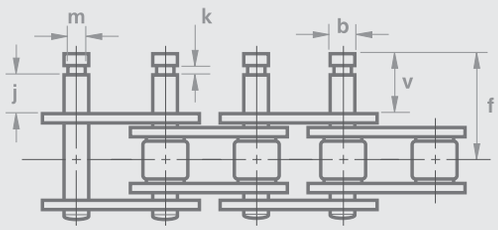
		A	A	E	F	e	f	d	g	w	s	HG
113083*	208B1	1.00	25.40	1.5	1.5	20.8	13.7	4.3	5.75	37.1	12.7	26.6
113103*	210B1	1.25	31.75	1.5	1.5	24.9	16.5	5.3	7.3	46.7	15.8	32.2
113123*	212B1	1.50	38.10	1.76	1.76	28.3	18.5	6.4	8.0	54.4	19.0	36.3
113168	216B1	2.00	50.80	3.70	3.00	40.0	27.4	8.4	10.3	71.3	25.4	50.3
113203	220B1	2.50	63.50	4.40	4.10	48.7	33.0	10.5	11.3	86.5	31.7	-
113243	224B1	3.00	76.20	5.40	5.00	61.5	42.7	10.5	16.7	-	38.1	-

* Straight plate

Extended Bearing Pins

European (BS) Standard / ISO 606

Extended pin + circlip groove (type C)
to suit standard external circlips to BS3673 Part 2



Unit assemblies

No163
Outer link

No165
Connecting link - spring clip

No164
Outer link

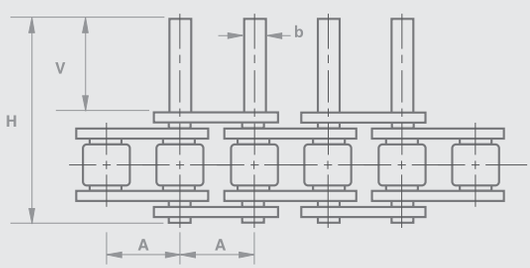
No166
Connecting link - spring clip

Chain Ref.		Technical Details (mm)							
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)	Pin Diam. MAX	Extension Length to Circlip Groove MAX	Circlip Groove Width MIN	Circlip Groove Diam. MIN	Chain track from chain Centre line MAX	Extension Length
Type C									
		A	A	b	j	k	m	f	v
08B1 ■	08B-1	0.500	12.700	4.45	7.16	0.64	3.125	17.85	9.2
10B1 ■	10B-1	0.625	15.875	5.08	9.5	0.71	3.61	21.5	11.9
12B1 ■	12B-1	0.750	19.050	5.72	11.96	0.74	3.925	25.15	15.6
16B1 ■	16B-1	1.000	25.400	8.28	15.75	1.25	7.15	50.65	34.63

Extended pins with circlip groove

(clip not supplied unless specifically requested)

Extended pin (type D)



Unit assemblies

No563
Outer link

No565
Connecting link - spring clip

No564
Outer link

No566
Connecting link - spring clip

Chain Ref.		Technical Details (mm)				
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)	Pin Diam.	Extension Length ±0.25	Pin Length MIN
Type D - ISO 606						
		A	A	b	v	H
06B1*	06B-1	0.375	9.525	3.28	11.3	23.0
08B1 ■	08B-1	0.500	12.700	4.43	14.8	30.4
10B1 ■	10B-1	0.625	15.875	5.06	17.6	35.4
12B1 ■	12B-1	0.750	19.050	5.70	20.7	41.4
16B1 ■	16B-1	1.000	25.400	8.27	33.3	66.8
20B1	20B-1	1.250	31.750	10.17	38.3	77.9
24B1	24B-1	1.500	38.100	14.63	50.3	101.3

Straight extended pin

* Straight plate ■ Available with our 24, 48 & 72 Hour Fast Turnaround Service

Attachment Chain Connecting Links

ANSI Standard


No640


No672


No540


No572


No544


No575


No642


No676


No542


No576


No545


No580


No670


No678


No570


No578


No574


No581


No467*


No468*


No463


No464


No465


No466

* Ansi 80

Special or adapted roller chain

In addition to our ranges of standard series chain we can also offer:

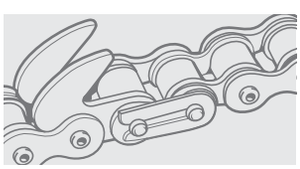
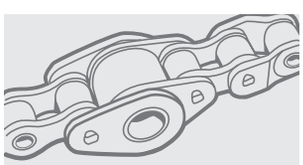
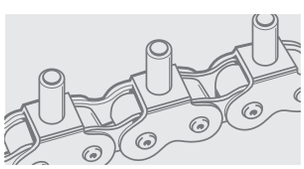
- **Standard Series Chain adapted to your unique needs with special attachments**
- **Special Chain designed with integral attachments to meet individual requirements**

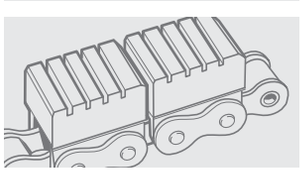
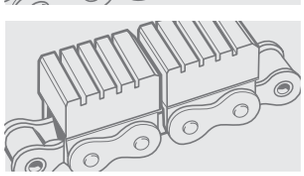
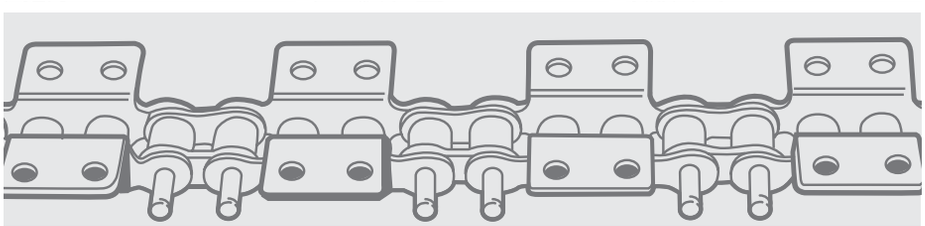
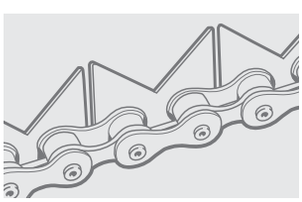
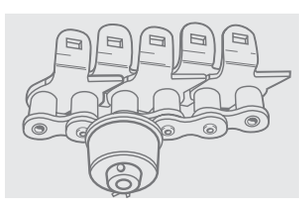
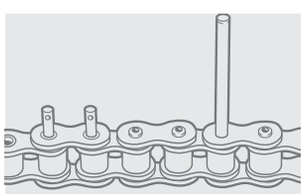
Renold adapted chain can be in the form of special plates, pin rollers, or blocks which can be designed, manufactured and assembled into chain of all pitch sizes.

Attachments can be made from normal materials, stainless steel or plastics.

We will be pleased to receive details of your requirements and evaluate them for strength, durability, price and despatch. They can be manufactured from your own designs or adapted from existing drawings.

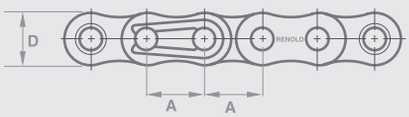
The illustrations show only a small selection of the wide range of variants and these chains have been used successfully in many branches of industry for the feeding, conveying and discharge of a variety of products.

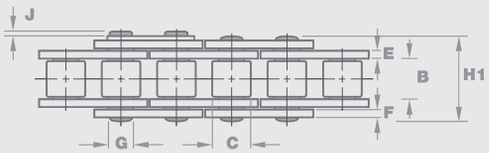




Standard Attachments

ANSI standard






No.4
Inner link


No.26
Connecting link-spring clip
(for chains up to .75" pitch)


No.107
Riveting pin link


No.58
Connecting link-press fit
(for chains of 1" pitch)

Renold standard power transmission chain can be adapted for conveying duties by the fitment of attachments shown on these pages. The attachments can be assembled on one or both sides of the chain at any desired pitch spacing.

Note:
1. K2 attachments cannot be assembled on adjacent inner and outer links on the same side of the chain.
2. M2 & K2 attachments cannot be assembled next to a No. 30 (Cranked link double) joint.

Bearing pins with an extension on one side of the chain can be built into chain at any desired pitch spacing and afford a simple means by which attachments or tubular staybars may be secured to chain.

Chain Ref.		Technical Details (mm)											
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)	Inside Width MIN	Roller Diam. MAX	Plate Height MAX	Plate Width Inner MAX	Plate Width Outer MAX	Pin Diam. MAX	Pin Length MAX	Conn. Link Extension MAX	ISO606 Tensile Strength (NEWTONS) MIN	Weight kg/m
ANSI Standard - Simplex													
		A	A	B	C	D	E	F	G	H1	J	K	
35A1◊	35	0.375	9.525	4.68	5.08◊◊	8.6	1.25	1.25	3.59	12.0	3.3	10000	0.31
40A1	40	0.500	12.700	7.85	7.92	11.2	1.5	1.5	3.97	16.4	3.9	16900	0.6
50A1	50	0.625	15.875	9.40	10.16	14.6	2.0	2.0	5.08	20.4	4.1	27800	1.0
60A1	60	0.750	19.050	12.57	11.91	17.5	2.4	2.4	5.94	25.3	4.6	38000	1.51
80A1	80	1.000	25.400	15.75	15.88	23.0	3.0	3.0	7.93	32.0	5.4	56700	2.59

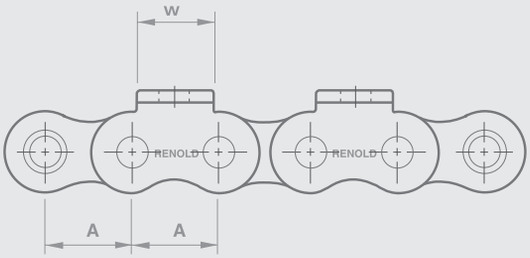
◊ Bush Chain ◊◊ Bush Diameter

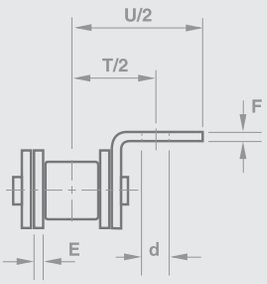
For further information:
t: **+44 (0) 161 498 4600**
f: **+44 (0) 161 498 4565**
e: **enquiry@renold.com**
w: **www.renold.com**

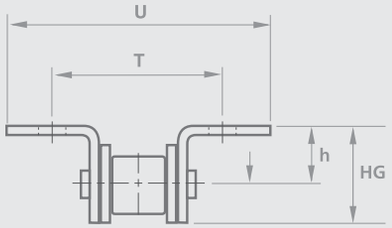
Also available from Renold

K1 Attachments

ANSI B29.100 / ISO 606



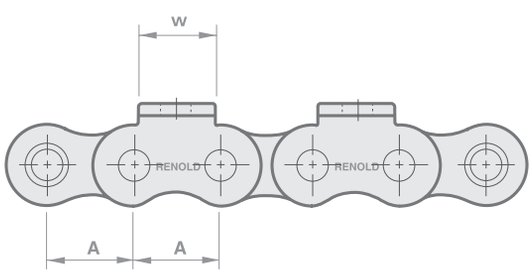


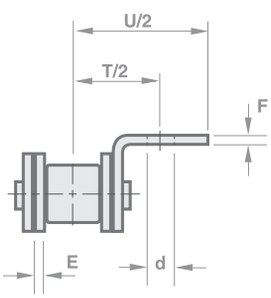


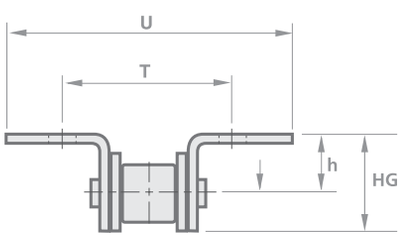
Chain Ref.		Technical Details (mm)										
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)									

ANSI Standard

		A	A	E	F	w	h	d	g	T	U	HG
40A1	40	0.500	12.700	1.5	1.5	9.50	7.900	3.5	5.5	25.4	35.8	13.4
50A1	50	0.625	15.875	2.0	2.0	12.70	10.300	5.3	7.75	31.8	49.8	18.05
60A1	60	0.750	19.050	2.4	2.4	15.90	11.9	5.3	8.6	38.1	58.0	20.5
80A1	80	1.000	25.400	3.0	3.0	24.0	15.9	6.6	10.25	50.8	82.6	26.15







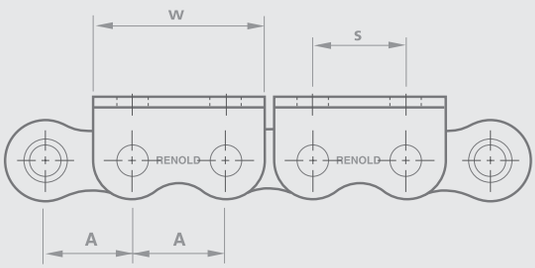
Chain Ref.		Technical Details (mm)										
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)									

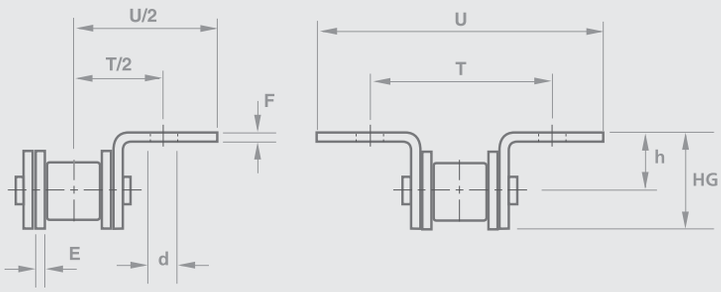
ISO / ANSI Standard

		A	A	E	F	w	h	d	g	T	U	HG
40A1	40	0.500	12.700	1.5	1.5	9.5	7.9	3.6	5.5	25.4	34.5	13.4
50A1	50	0.625	15.875	2.00	2.00	12.7	10.3	5.3	7.2	31.8	46.6	18.05
60A1	60	0.750	19.050	2.40	2.40	15.9	11.9	5.3	8.6	38.7	56.6	20.5
80A1	80	1.000	25.400	3.00	3.00	19.1	15.9	6.6	10.23	50.8	82.6	26.15

K2 Attachments

ANSI B29.100 / ISO 606





Chain Ref.		Technical Details (mm)											
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)										

ISO/ANSI Standard

		A	A	E	F	w	h	d	g	s	T	U	HG
40A1	40	0.500	12.700	1.5	1.5	24.0	7.9	3.6	5.3	12.7	25.4	34.8	13.4
50A1	50	0.625	15.875	2.00	2.00	30.3	10.3	5.3	7.2	15.8	31.8	46.6	18.05
60A1	60	0.750	19.050	2.40	2.40	35.6	11.9	5.3	8.6	19.0	38.1	56.6	20.5
80A1	80	1.000	25.400	3.00	3.00	46.2	15.9	6.6	10.25	25.4	50.8	71.8	26.15

* Straight plate

K1 attachment

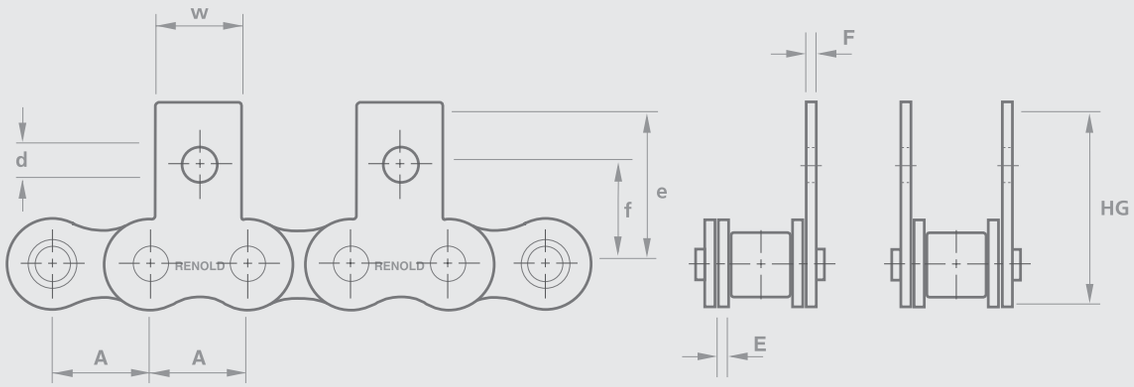
M1 attachment

K2 attachment

M2 attachment

M1 Attachments

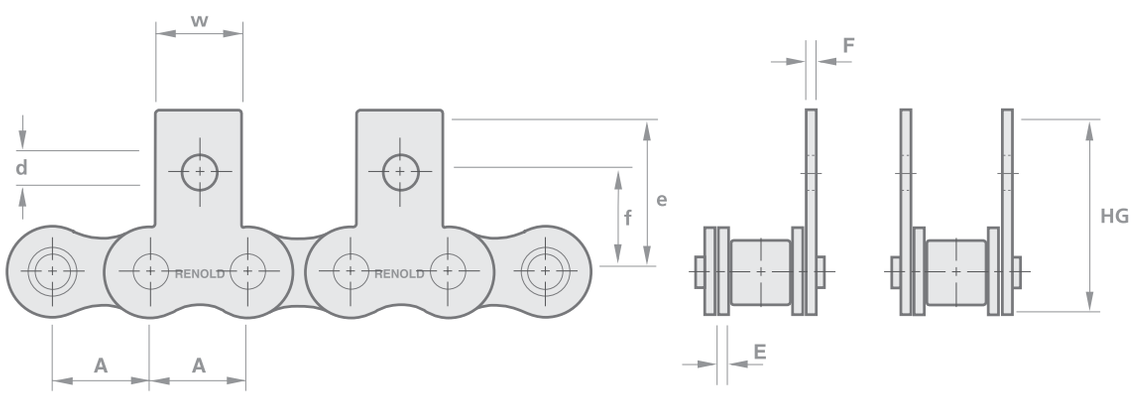
ANSI B29.100 / ISO 606



Chain Ref.		Technical Details (mm)									
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)								

ANSI Standard

		A	A	E	F	w	e	f	d	g	HG
40A1	40	0.500	12.700	1.5	1.5	9.5	17.5	12.7	3.3	5.5	24.1
50A1	50	0.625	15.875	2.0	2.0	12.7	24.6	15.9	5.3	7.15	30.1
60A1	60	0.750	19.050	2.4	2.4	15.9	27.7	18.3	5.3	8.6	35.6
80A1	80	1.000	25.400	3.0	3.0	24.0	39.7	24.6	6.6	10.25	44.6



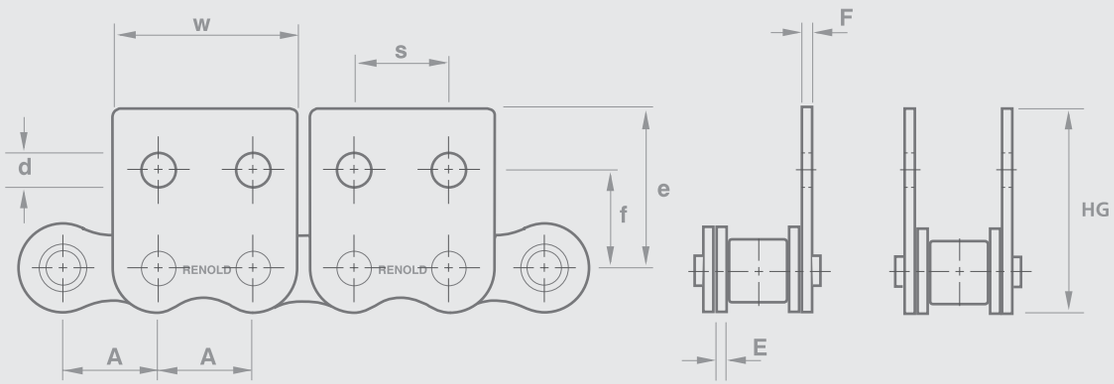
Chain Ref.		Technical Details (mm)									
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)								

ISO/ANSI Standard

		A	A	E	F	w	e	f	d	g	HG
40A1	40	0.500	12.700	1.5	1.5	9.5	18.6	12.7	3.6	5.5	24.1
50A1	50	0.625	15.875	2.00	2.00	12.7	22.9	15.9	5.3	7.2	30.1
60A1	60	0.750	19.050	2.40	2.40	15.9	27.0	18.3	5.3	8.6	35.6
80A1	80	1.000	25.400	3.00	3.00	19.1	34.3	24.6	6.6	10.25	44.6

M2 Attachments

ANSI B29.100 / ISO 606



Chain Ref.		Technical Details (mm)										
Renold Chain No.	ANSI Ref.	Pitch (inch)	Pitch (mm)									

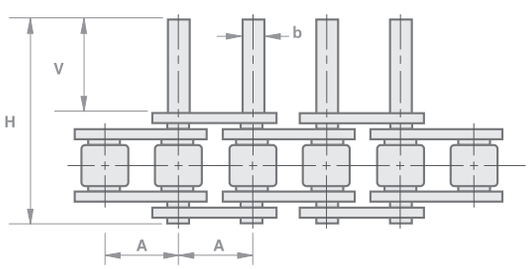
ISO/ANSI Standard

		A	A	E	F	e	f	d	g	w	s	HG
40A1	40	0.500	12.700	1.5	1.5	18.6	12.7	3.6	5.5	24.0	12.7	24.1
50A1	50	0.625	15.875	2.00	2.00	22.9	15.9	5.3	7.2	30.3	15.8	30.1
60A1	60	0.750	19.050	2.40	2.40	27.0	18.3	5.3	8.6	35.6	19.0	35.6
80A1	80	1.000	25.400	3.00	3.00	34.3	24.6	6.6	10.25	46.2	25.4	44.6

Extended Bearing Pins

ANSI B29.100 / ISO 606

Extended pin (type D)



Unit assemblies

No 463
Outer link

No 465
Connecting link-spring clip

No 467
Connecting link-split pin

No 464
Outer link

No 466
Connecting link-spring clip

No 468
Connecting link-split pin

Chain Ref.		Technical Details (mm)				
Renold Chain No.	ANSI Ref.	Pitch (inch)	Pitch (mm)	Pin Diam.	Extension Length ±0.25	Pin Length MAX

ANSI Standard

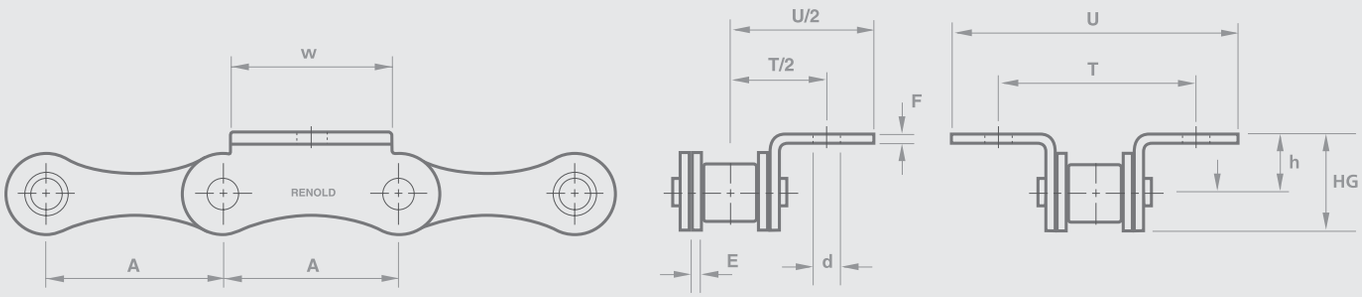
		A	A	b	v	H
35A1◊	35	0.375	9.525	3.59	9.5	20.6
40A1	40	0.500	12.700	3.94	9.5	25.0
50A1	50	0.625	15.875	5.075	11.85	31.1
60A1	60	0.750	19.050	5.92	14.3	38.3
80A1	80	1.000	25.400	7.91	18.2	50.1

◊ Bush Chain

Extended pin

Double Pitch K1/M1 Attachments

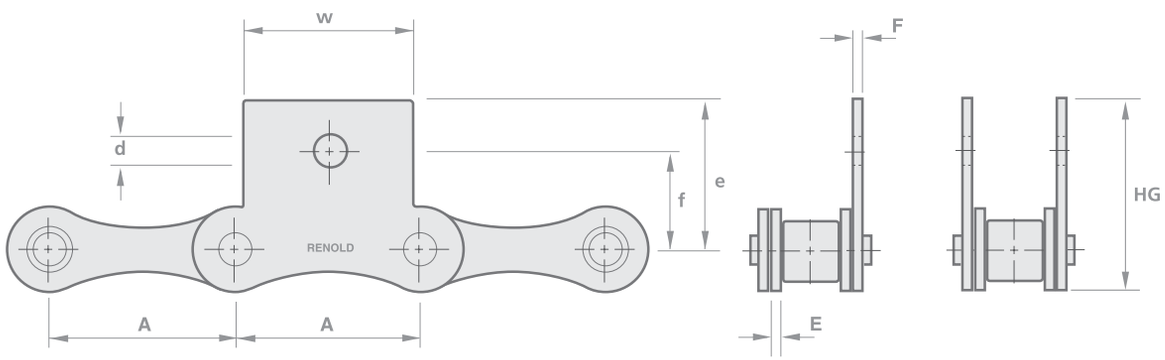
ANSI B29.100 / ISO 606



Chain Ref.		Technical Details (mm)										
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)									

ANSI Standard K1

		A	A	E	F	w	h	d	g	T	U	HG
113040	2040	1.00	25.40	1.5	1.5	19.05	9.1	3.5	5.75	25.4	38.6	14.85
113050	2050	1.25	31.75	2.00	2.00	23.8	11.1	5.3	7.4	31.8	48.3	18.5
113060	2060	1.50	38.10	2.40	2.40	28.6	14.7	5.3	8.8	43.2	58.4	23.5
113560*	C2060	1.50	38.10	2.4	2.4	28.6	14.7	5.3	8.8	43.2	58.4	23.5



Chain Ref.		Technical Details (mm)									
Renold Chain No.	ISO Ref.	Pitch (inch)	Pitch (mm)								

ANSI Standard M1

		A	A	E	F	w	e	f	d	g	HG
113040	2040	1.00	25.40	1.5	1.5	19.05	19.9	13.5	3.5	5.75	25.65
113050	2050	1.75	31.75	2.00	2.00	23.8	24.6	15.9	5.3	7.4	32.0
113060	2060	1.50	38.10	2.40	2.40	28.6	30.2	19.0	5.3	8.8	39.0
113560*	C2060	1.50	38.10	3.17	3.17	28.6	30.2	19.0	5.3	8.8	39.0

* Straight plate

Attachment Chain Connecting Links

ANSI standard


No640


No672


No540


No572


No544


No575


No642


No676


No542


No576


No545


No580


No670


No678


No570


No578


No574


No581


No463*


No467*


No563
Outerlink


No565
Connecting link- spring clip


No464*


No468*


No564
Outerlink


No566
Connecting link- spring clip

* Ansi 80

Special or Adapted Roller Chain

In addition to our ranges of standard series chain we can also offer:

- **Standard Series Chain adapted to your unique needs with special attachments**
- **Special Chain designed with integral attachments to meet individual requirements**

Renold adapted chain can be in the form of special plates, pin rollers, or blocks which can be designed, manufactured and assembled into chain of all pitch sizes.

Attachments can be made from normal materials, stainless steel or plastics.

We will be pleased to receive details of your requirements and evaluate them for strength, durability, price and despatch. They can be manufactured from your own designs or adapted from existing drawings.

The illustrations show only a small selection of the wide range of variants and these chains have been used successfully in many branches of industry for the feeding, conveying and discharge of a variety of products.